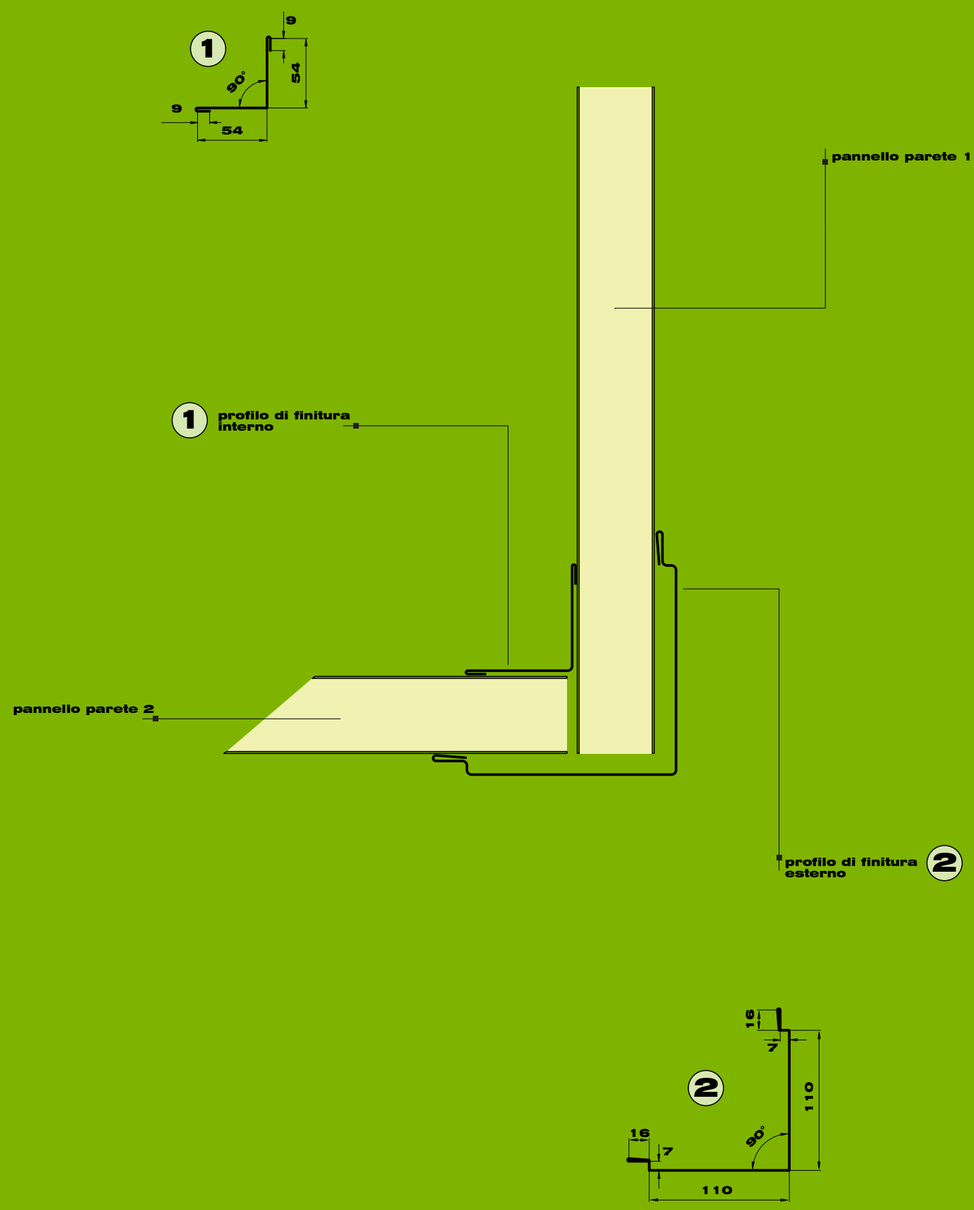giunzione angolare